



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBE350A93-3303-02-1

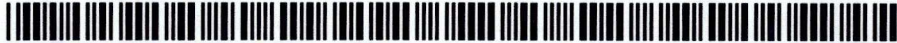
Job Sheet 188435



Part No: RBE350A93-3303-02-1

Job Qty: 5 ea

Part Name: Receiver



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/9/19

Job Tracking No:

Due Date: 1/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: RBE350A93-3303-02 REV 4 IPP REV A 18-01-17 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Omax - 1	5 pcs	1/25/19	1/25/19	0.08	0.83	Waterjet - Omax		DC 19/01/19
110	QC	5 pcs	1/25/19	1/25/19	0.00	0.00	QC2 Waterjet-4		DC 19/01/19
120	Mori Seiki	5 pcs	1/25/19	1/25/19	1.00	2.50	NV5000-1		AS 19-01-24
130	QC	5 pcs	1/25/19	1/25/19	0.00	0.00	QC2 Machining-5		AS 19-01-24
140	QC	5 pcs	1/25/19	1/25/19	0.00	0.00	QC8 Machining-5		mm 19/01/19
170	Outsource	5 pcs	1/25/19	1/25/19			GRO002-VC	10	
180	Packaging	5 pcs	1/25/19	1/25/19	0.00	0.00	Packaging2		FEB 14 2019
190	QC	5 pcs	1/25/19	1/25/19	0.00	0.00	QC6		FEB 2 2019
200	Packaging	5 pcs	1/25/19	1/25/19	0.00	0.00	Packaging3-2		28 9-89
210	QC21-SA	5 Ea	1/25/19	1/25/19	0.00	0.00	QC21		21 FEB 2 2019

Part Op 100 - Waterjet 2 OMAX (Waterjet 2) 1-Cut as per Dwg Rev: 4 Prog Rev: 4 2-Deburr if necessary
Descriptions: 120 - 1-Machine as per folio FB739 FOLIO REV: DWG REV: 2-Deburr 3-Engrave T/N
And / or S/N number as required Using Marktronic engraver as per DWG.
170 - Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of
Conformity is required
180 - Receive
200 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018B1.000X03.000	1010-1025 Steel Bar 1.000 X 3.000	1.7700 ft (.354 ea)	100-Waterjet - Omax - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Omax - 1	M1018B1.000X03.000	2	11	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

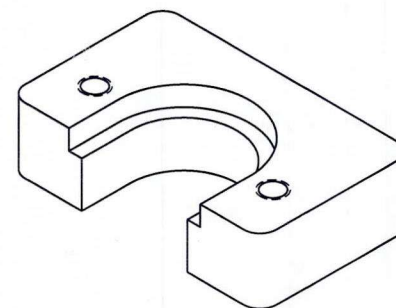
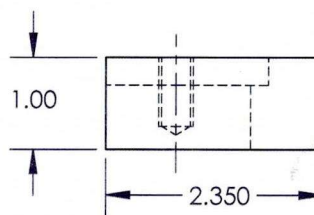
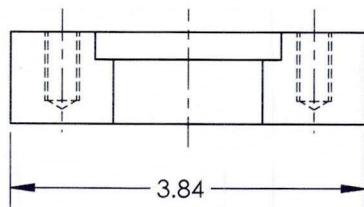
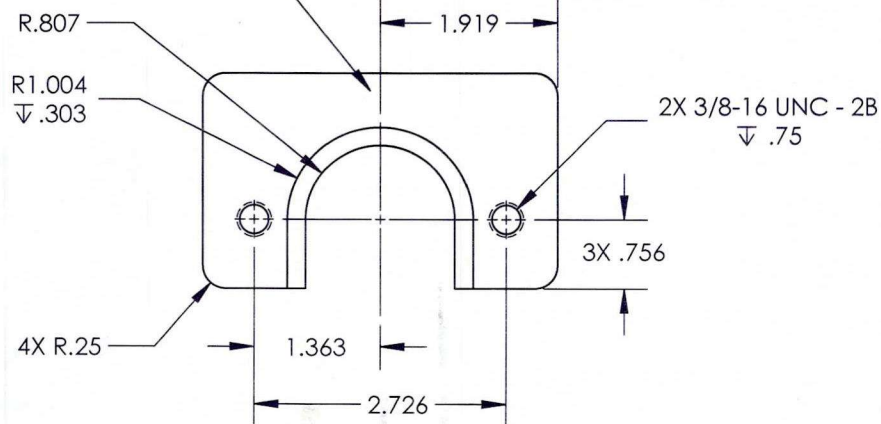
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
							Completed By		
							Lead hand / Supervisor Approval Verification		
							QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							
OTHER : ☐									

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
1		-1 ADDED R.25 TO CORNERS.			12/4/2008	WP DW
4	15-0132	-1 CH'D MATERIAL WAS 1018 IS A36/1018/1020.			6/10/2015	RJC JAG

ENGRAVE T/N, S/N,
MADE IN USA



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 188435 MJS
1901-09

(-1)
RECEIVER

DART AEROSPACE	
TITLE T/R BODY EXTRACTOR TOOL	
DWG NO. RBE350A93-3303-02-1	REV 4
MAT'L A36/1018/1020	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH BLACK OXIDE
FRACTIONS ± 1/8 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	EUROCOPTER AS350A
SCALE 1:2	DATE 10/27/2008
SHEET 2 OF 5	



Container No: S144718



Part: RBE350A93-3303-02-1

Job No: 188435

Serial No/Batch: S144718

Revision: 4

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/14/19



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042489



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO042489
PO Date: 2/4/19
Due Date: 2/11/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188436	RBE350A93- 3303-02-3	Extractor Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C- 13924C Class 1 -Certificate of Conformity is required	Firmed	-	2/11/19	10 pcs	0 pcs	10 pcs	\$2.65/pcs	\$26.50
2	188435	RBE350A93- 3303-02-1	Receiver Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C- 13924C Class 1 -Certificate of Conformity is required	Firmed	-	2/11/19	10 pcs	0 pcs	10 pcs	\$5.41/pcs	\$54.10
3	188958	RBE350A93- 3307-00-01	Retractor -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C- 13964, CLASS 1; MIL-C- 16173 GRADE 4 -Certificate of Conformity is required	Firmed	-	2/11/19	16 pcs	0 pcs	16 pcs	\$2.55/pcs	\$40.80

Grand Total: \$121.40



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PURCHASE ORDER PO042489



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 2/6/19 2:33 PM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(016583-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

016583 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
12-Feb-2019		Aman		042489 ✓				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE350A93-3303-02-3 Rev.	RBE350A93-3303-02-3 01-BLACK OXIDE MIL-C-13942C, CLASS 1	BLACK-OXIDE CH	10 ✓	10	0	0	0
2	RBE350A93-3303-02-1 Rev.	RBE350A93-3303-02-1 01-BLACK OXIDE FINISH M MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	10 ✓	10	0	0	0
3	RBE350A93-3307-00-01 Rev.	RBE350A93-3307-00-01 01-OXIDE BLACK [OXIDE BLACK] MIL-C13964 CLASS 1, MIL-C-16173 GRADE 4	OXIDE-BLACK CH	16 ✓	16	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.